

# Commercial Recycling Rules - Overview

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### **Disclaimer / Overview**



- Environmental Permits: Background Information
- Rule 8 Amendments:
  - Non-Commercial Fluid Recycling
  - Non-Commercial Fluid Recycling Pit
- 16 Texas Administrative Code (TAC) Chapter 4,
   Subchapter B: Commercial Recycling Rules
  - Solid Waste Recycling: Divisions 2, 3 & 4
  - Fluid Recycling: Divisions 5 & 6

#### **ENVIRONMENTAL PERMITS & SUPPORT**



# **BACKGROUND INFORMATION**

# **Environmental Permits & Support**



- Covers the management of oil and gas waste at or near the surface
- Includes all disposal methods other than injection wells
- Permitting and Management of:
  - Pits
  - Landfarming and Landtreatment
  - Recycling
  - Reclamation Plants
  - Separation Facilities
  - Discharges
  - Waste Haulers
  - Others

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#### **Associated Rules and Publications**



#### Texas Administrative Code

- Title 16, Chapter 3– Water Protection
- Rule 57 Reclamation Plants
- Rule 78 Financial Security
- Rule 98 Hazardous Waste Management
- Title 16, Chapter 4, Subchapter B –
   Commercial Recycling

#### **Associated Rules and Publications**



- Rule 8 Water Protection
- Rule 57 Reclamation Plants
- Rule 78 Financial Security
- Rule 98 Hazardous Waste Management
- Chapter 4, Subchapter B Commercial Recycling
- Surface Waste Management Manual

http://www.rrc.texas.gov/oil-gas/applications-and-permits/environmental-permit-types-information/

# Rule 8 Background



Environmental Permitting's Authority

- Subsections
  - (b) No Pollution
  - (d) Pollution Control
    - Prohibited / Authorized Disposal
    - Prohibited / Authorized Pits
    - Authorized Pit Backfilling requirements
    - Prohibited / Authorized Recycling

# Rule 8 Background – Define 'Authorized'



 Authorized (by Rule) – The disposal method as defined by rule can be used without permit from the Commission

Authorized disposal methods may have specific requirements

#### **Rule 8 Amendments**



# NON-COMMERCIAL FLUID RECYCLING

# **Authorized Fluid Recycling**



# Non-commercial Fluid Recycling -

"The recycling of fluid produced from an oil or gas well including produced formation fluid, work over fluid, and completion fluid, including [frac fluids] on an existing commission-designated lease or drilling unit... or upon land leased or owned by the operator for the purposes of operation of [a noncommercial disposal well (§3.9) or a noncommercial injection well (§3.46)]... where the operator ... treats or contracts ... for treatment, and may accept such fluid from other leases or operators."

# **Authorized Fluid Recycling**



- Who?
  - Oil and gas operators (or a contractor)
- What?
  - Treatment of produced water and frac flow-back for reuse
  - May accept fluids from and give fluids to other operators
- When/Where?
  - On a commission-designated lease or drilling unit associated with a drilling permit
  - On land leased or owned by the operator of a disposal or injection well

# What's Recycling?



# Recycle-

"To process and/or use or re-use oil and gas wastes as a product for which there is a legitimate commercial use and the actual use of the recyclable product."

Injection is not recycling.

#### **Authorized Reuse**



 Reuse as makeup water, or other use in the wellbore of an oil, gas or geothermal well.

- Reuse in any other manner pursuant to a permit issued by another state or federal agency
- Any reuse if the water is distilled
- No discharge to waters of the state without permit

#### **Rule 8 Amendments**



# NON-COMMERCIAL FLUID RECYCLING PITS

#### Rule 8 – Authorized Pits



- Authorized pits include:
  - Non-commercial Fluid Recycling Pit
  - Reserve pit
  - Completion/Workover pit (including frac flow-back)
  - Mud circulation pit
  - Fresh makeup water pit
- Authorized pits must be dewatered and backfilled in accordance with schedules found in Rule 8
- Rule 3.8(b) "No pollution" ALWAYS applies.

# **Authorized Fluid Recycling Pit**



# Non-commercial Fluid Recycling Pit -

"Pit ... for the storage of fluid for the purpose of Non-commercial Fluid Recycling or for the storage of treated fluid."

# Non-com. Fluid Recycling Pit requirements



- Authorizes Non-commercial: Fluid Recycling Pits to store fluid from an oil or gas well that will be treated and reused if:
  - Pit is lined
  - Liner has a hydraulic conductivity of 1x10<sup>-7</sup> cm/s or less
  - Two feet of freeboard is maintained
  - Pit is emptied and inspected annually or it has a leak detection system (LDS) that is monitored monthly
  - District Office registration:
    - Pit location
    - Pit dimensions and capacity
    - Landowner permission signed statement

#### **Rule 8 - Permitted Pits**



- If a pit is not specifically authorized by Rule 8, a Form H-11 must be filed with Environmental Permits and a permit issued before use of the pit can begin.
- Examples of types of pits that require a permit:
  - Commercial Fluid Recycling Pit
  - Disposal Pit
  - Collecting Pit
  - Emergency Saltwater Storage Pit
  - Brine Pit
  - Washout Pit
  - Skimming Pit
  - Gas Plant Evaporation/Retention Pit

# Rule 8 – Authorized Disposal



- Burial at that well site
  - Dewatered freshwater drilling muds >3,000 mg/L Cl
  - Cuttings associated with freshwater or oil-based muds
     >3,000 mg/L Cl
  - Freshwater drilling muds <3,000 mg/L Cl</li>
  - Dewatered completion/workover pit wastes
- Landfarming on that lease
  - Freshwater drilling muds <3,000 mg/L Cl</li>
- Burial in an Non-commercial Fluid Recycling Pit
  - Dewatered wastes from a Non-commercial Fluid Recycling Pit

# **Related Modifications/Clarifications**



Amendments clarify that Completion/Workover pits may store frac flow-back; **AND** 

- that no authorized pits may be placed in the 100year flood plain
  - Can be approved by District Director
  - May request hearing if denied

# What's authorized, again?



# Non-Commercial Fluid Recycling:

- "On-Lease" fluid treatment for reuse
  - "Downhole"
  - Other State/Federal Permit
  - As distilled water
- Pit for storage and treatment
- Burial of dewatered recycling wastes in pit
- Transport of waste and treated fluid

#### Must Be Permitted:

- Commercial Recycling under Chapter 4,
   Subchapter B
- Waste Hauling underCh. 4, Subch. B
- Reuses not authorized by Rule 8
- Discharge toSurface Water

# 16 TAC Chapter 4, Subchapter B



# COMMERCIAL RECYCLING RULES

# **Chapter 4, Subchapter B Divisions**



#### Six Divisions for Commercial Recycling Rules

- 1. General Requirements
- 2. On-Lease Solid Waste Recycling
- 3. Off-Lease or Centralized Solid Waste Recycling
- 4. Stationary Solid Waste Recycling
- 5. Off-Lease Fluid Recycling
- 6. Stationary Fluid Recycling

(Non-commercial Fluid Recycling authorized by Rule 8)

# **General Requirements (highlights)**



- Permit will prohibit speculative waste accumulation
- Engineering and geological work products must be signed by their respective Texas-registered professionals, as required
- All oil and gas waste and recyclable product should be stored in **lined** permitted or authorized pits, or above-ground storage tanks
- Fluid recycling is exempted from permitting under Ch. 4, Subch. B at commercial disposal wells

# 16 TAC Chapter 4, Subchapter B



# COMMERCIAL RECYCLING RULES SOLID WASTE RECYCLING – DIVISIONS 2, 3 & 4

# Solid Waste Recycling – Divisions 2, 3 & 4



- Treating O&G solids to create road base that can be used in the construction of lease roads, well pads, and county roads
- Rule establishes leachability standards for metals, chlorides, TPH and benzene and a minimum compressive strength requirement
- Road base product may have no more than 15% weight loss after 12 cycles of wetting and drying in Trial Run

# **Roadbase Analytical Requirements**



PARAMETER	LIMITATION	METHOD
Arsenic	Less than 5.00 mg/l	
Barium	Less than 100.00 mg/l	
Cadmium	less than 1.00 mg/l	
Chromium (total)	less than 5.00 mg/l	
Lead	less than 5.00 mg/l	EPA Method 1312, Synthetic
Mercury	less than 0.20 mg/l	Leaching Procedure (SPLP)
Selenium	less than 1.00 mg/l	
Silver	less than 5.00 mg/l	
Zinc	less than 5.00 mg/l	
Benzene	less than 0.50 mg/l	
Chlorides	less than 700.00 mg/l	I DATE to the second of
TPH	less than 100 mg/l	LDNR leachate test method 1:4 Solid Solution
PH	6 to 12.49 Standard Units	1.1 Solid Solidion
Minimum compressive strength	35 psi	A Texas Department of Transportation approved procedure appropriate for testing and evaluating a material for compressive strength.

# **On-Lease Solid Waste Recycling - 1 year**



- Treating O&G solids for reuse as roadbase from one lease or unit for reuse by the Generator
- §4.218. General Permit Provisions.
  - Surface Owner Permission
  - 72-hour District Office Notification before siting
- §4.219. Minimum Permit Provisions for Siting.
  - Not in a 100-year flood plain
  - Not in a "sensitive area" as defined by §3.91
  - Not within 150 feet of surface water or water wells

# On-Lease Solid Waste Recycling - 1 year



#### §4.214. & §4.220. Facility Design and Construction.

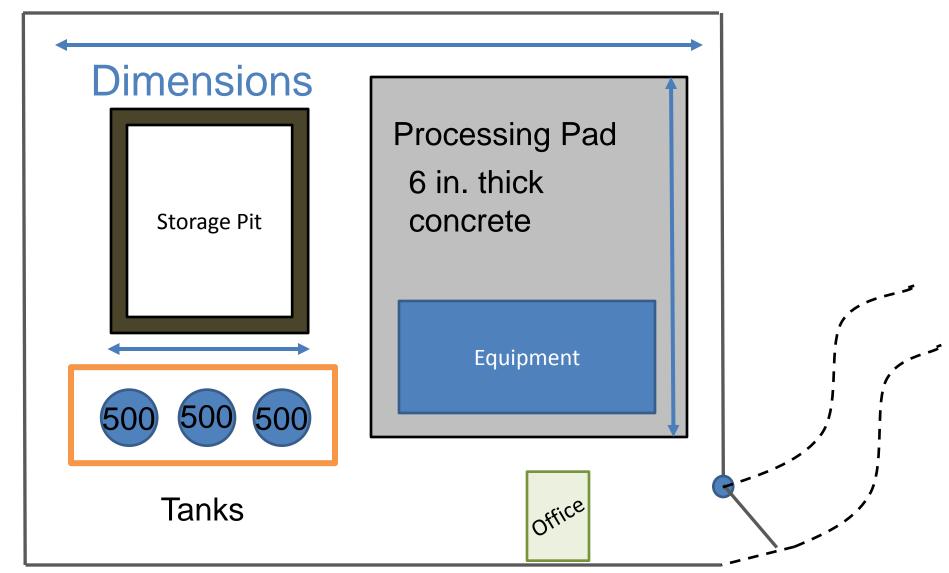
- Typical Layout
- Storage liners w/ thicknesses, cross-sections, plan view
- Storage must be above high water table and surrounded by berms
- Storm water plan for a 25-year, 24-hour rainfall event
- No discharge, No pollution

#### §4.215. & §4.221. Facility Operations.

- Process Description
- Inert materials & chemicals
- Waste acceptance plan
- Records of incoming waste, treated, recyclable material and testing
- Max. volumes & holding times
- Trial run of 1,000 cubic yards

# **Facility Diagram**





# **Process Flow Diagram**



Incoming waste tested and accepted

Storage Tank

Final testing prior to reuse

**Chemicals** 

Processing Equipment

# On-Lease Solid Waste Recycling - 1 year



#### §4.216. & §4.222. Facility Monitoring.

- Sampling Plan (a composite of four 200 ton grab samples)
- Regular facility inspections
- Quarterly Report of records and analytical, and
- Location of recyclable material used and notification of landowner

#### §4.217. & §4.223. Facility Closure.

- Remove all waste
- Clean/Remove all storage and equipment
- Return surface to original condition
- Soil sampling

### Off-Lease or Centralized Solid Waste - 2 years



- Treating O&G solids for reuse as roadbase from multiple leases or units
- All applicable requirements from On-Lease Roadbase and...

#### §4.238. Notice.

- Notice of surface owner and adjoining property owners
- Including a copy of the application and how to protest

#### §4.239. General Permit Provisions.

- Financial Security
  - A bond or letter of credit filed with the Commission greater than or equal to the amount required to close the facility

### Off-Lease or Centralized Solid Waste - 2 years

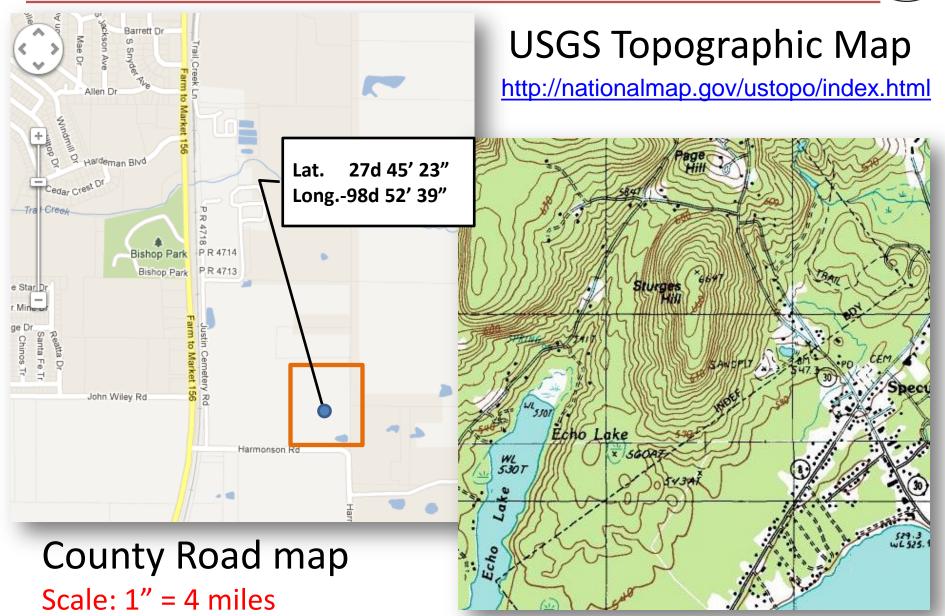


# §4.232. Minimum Siting Information.

- General site information
  - Site description, highway map, address
- Site specific environmental information with sources
  - Precipitation/evaporation, topography, 100-year flood plain, depth to shallowest groundwater, geologic & soil maps

# **Minimum Siting Information**





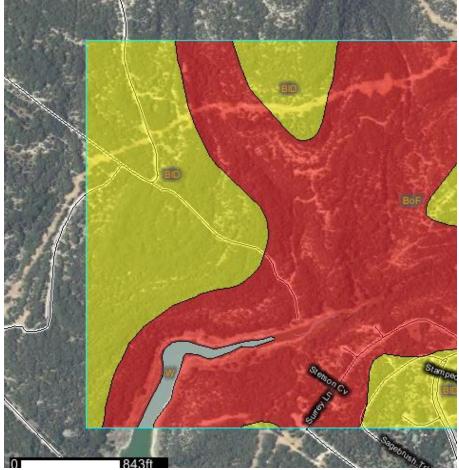


#### **Soil Information**

http://websoilsurvey.nrcs.usda.gov

#### **Underlying subsoil (Geology)**

www.twdb.state.tx.us/groundwater/aquifer/GAT



#### Off-Lease or Centralized Solid Waste - 2 years

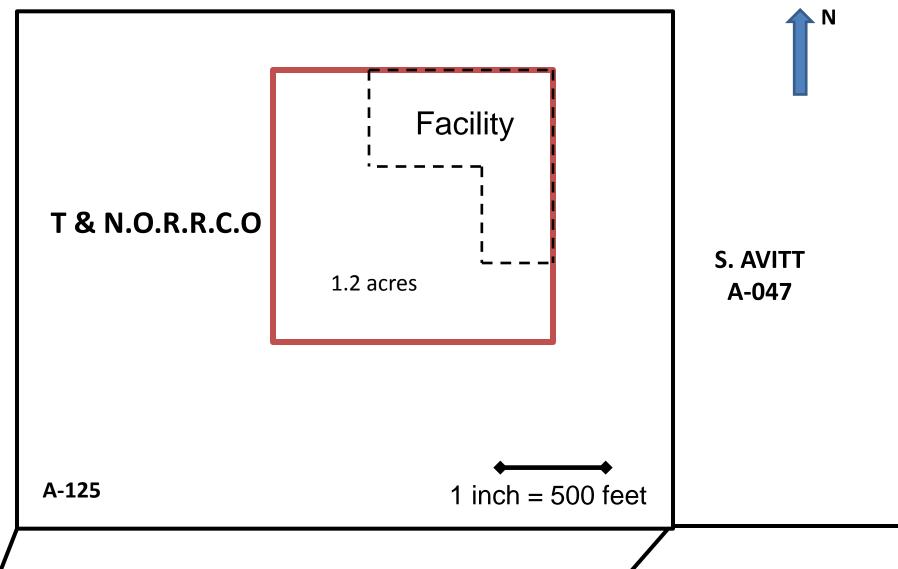


### §4.233. Minimum Real Property Information.

- Lease agreement with surface owner and plats with
  - section/survey lines, facility boundary, adjoining tracts with surface owners indicated, and distance to receptors within 500 feet

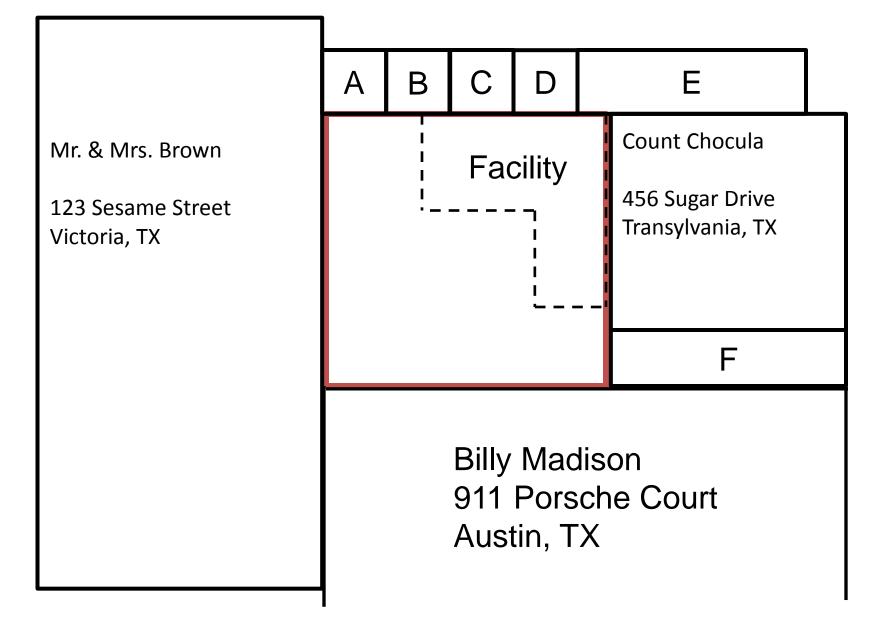
# **Survey Plat**





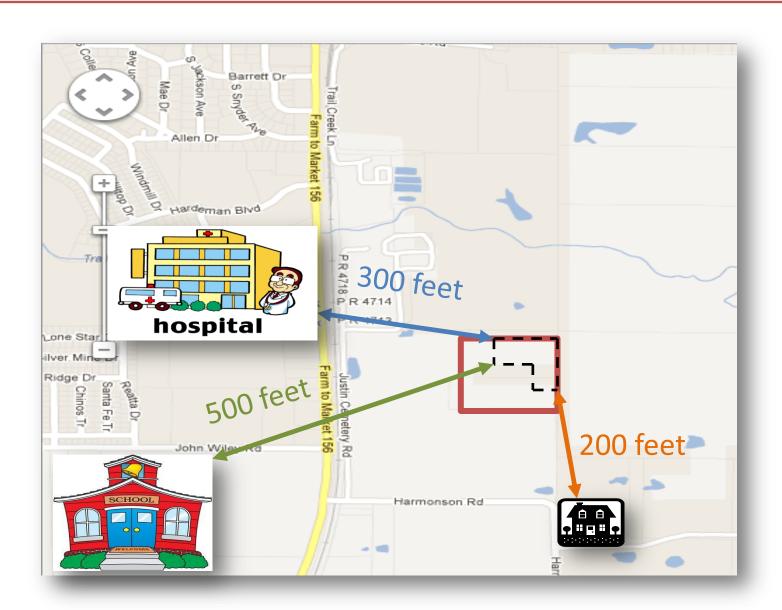
#### **Offset Landowners**





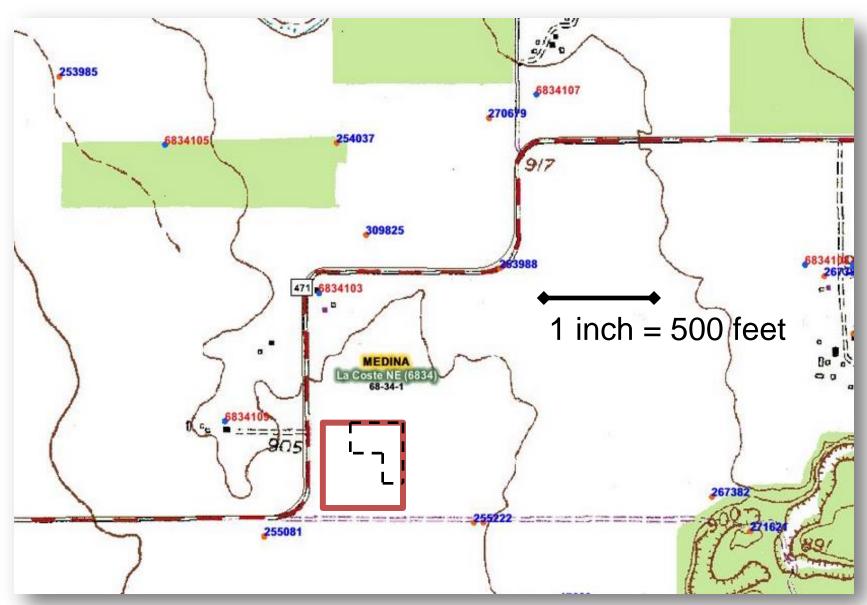
# **Receptors within 500 feet**





# http://wiid.twdb.state.tx.us





#### Off-Lease or Centralized Solid Waste - 2 years



#### §4.234. & §4.241. Facility Design and Construction.

- Facility diagram
- Monitor wells
  - Boring logs (USCS), well completion logs, survey elevations, and potentiometric map

#### §4.235. & §4.242. Facility Operations.

- Plan to control unauthorized access
- Estimated duration of operation

#### §4.236. & §4.243. Facility Monitoring.

- Quarterly report including monitor well analyses
- Records of commercial sales or location of reuse by Generator

#### §4.237. & §4.244. Facility Closure.

- Soil and groundwater sampling
- Plug monitor wells

# **Stationary Solid Waste Recycling - 2+ years**



- Treating O&G solids for reuse as roadbase from multiple leases or units
- Applicable requirements from Off-lease Roadbase and...

#### §4.254. Notice.

- Tx Natural Resouces Code §91.116 Published Notice
- Notice of application in a newspaper of general circulation in the county with affidavit
- Once a week for two consecutive weeks

#### **Solid Waste Divisions Review**



- Location and Duration
  - Division 2: On-lease for 1 year
  - Division 3: Off-lease or Centralized for 2 years
  - Division 4: Stationary for more than 2 years
- Site and Property Information, Monitor wells and Financial Security required for Off-lease, Centralized and Stationary Solid Waste Recycling Facilities
- Notice Requirements
  - Surface owner permission for On-lease
  - Surface and Adjacent owners for Off-lease and Centralized
  - Landowners and Published notice for Stationary

### 16 TAC Chapter 4, Subchapter B



# COMMERCIAL RECYCLING RULES FLUID RECYCLING – DIVISIONS 5 & 6

# Fluid Recycling – Divisions 5 & 6



- Application requirements are outlined the same for Division 5 as Division 3 (2 years) and the same for Division 6 as Division 4 (stationary) except that
  - Commission has not established minimum standards for water quality because requirements for reuse varies, so
  - Standards will be dictated by permit or by authorized reuse (§3.8):
    - No standard for reuse "downhole"
    - Other State or Federal authorities
    - Distilled water

# Off-Lease Fluid Recycling - 2 years



Off-lease treatment of oil and gas fluids for reuse

§4.264. Minimum Siting Information.

§4.265. Minimum Real Property Information.

§4.266. & §4.273. Facility Design and Construction.

§4.267. & §4.274. Facility Operating.

# **Off-Lease Fluid Recycling - 2 years**



§4.268. & §4.275. Facility Monitoring.

§4.269. Facility Closure.

§4.270. Notice.

§4.271. General Permit Provisions.

§4.272. Minimum Permit Provisions for Siting.

# **Off-Lease Fluid Recycling Reminder**



- Fluid recycling at a commercial disposal well (SWD) or commercial injection well is authorized without permit by Ch.4, Sub.B, if
  - The Operator of the well has Financial Security (§3.78)
    and responsibility for all activities at the facility, and
    registers w/ the District Office, but
  - A Commercial Fluid Recycling Pit permit is required.

# Stationary Fluid Recycling - 2+ years



 Applicable requirements from Off-Lease Fluid Recycling and...

#### §4.286. Notice.

- Tx Natural Resouces Code §91.116 Published Notice
- Notice of application in a newspaper of general circulation in the county
- Once a week for two consecutive weeks

#### Fluid Divisions Review



- Water quality standards dictated by reuse
- Location and Duration
  - Non-Commercial Fluid Recycling Authorized by Rule 8
  - Division 5: Off-lease for 2 years
  - Division 6: Stationary for 2 or more
- Site and Property Information, Monitor wells and Financial Security required for Off-lease and Stationary
- Notice Requirements
  - Surface and Adjacent owners for Off-lease
  - Landowners and published notice for Stationary

# Thank you. Questions?



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#### If there's extra time:



# HELPFUL TIPS FOR PERMITTING PITS

# **Permitting Pits**



- Submit an Application for Permit to Maintain and Use a Pit (Form H-11) to Austin and District Office
- And the supplemental information required by the back of the Form H-11

http://www.rrc.texas.gov/oil-gas/forms/oil-gas-forms-library/oil-gas-forms-in-alphabetical-order/

X Original Signature

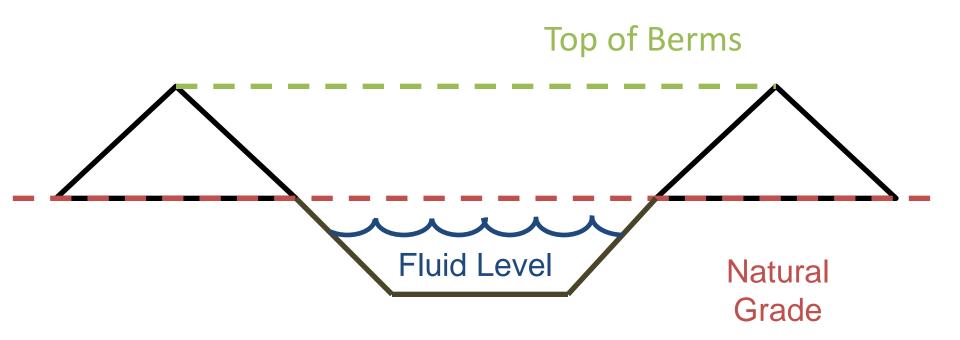
#### ... You might be a Pit.



- If it's in contact with the ground, but not an aboveground storage tank
- If it's below grade (even if it's just a little bit)
- If it's a "sump" larger than 500 gallons
- If it's a concrete structure that cannot be easily and quickly moved to be checked for leaks
- If it's a steel containment ring with a plastic liner

#### **Cross section example**



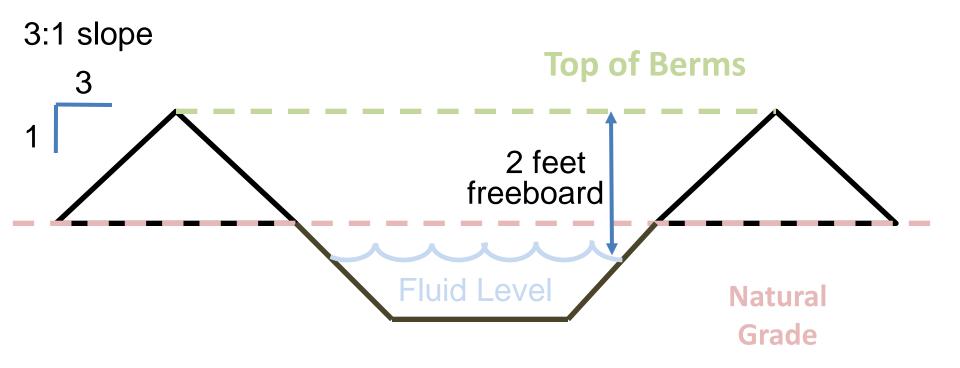


This is only one cross section— Two are required.

Two cross sections and one plan view (bird's eye) is best!

#### **Cross section example**



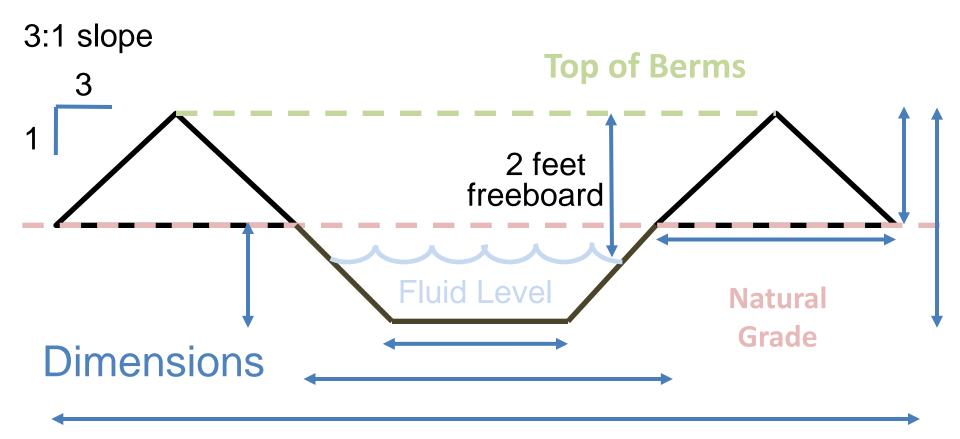


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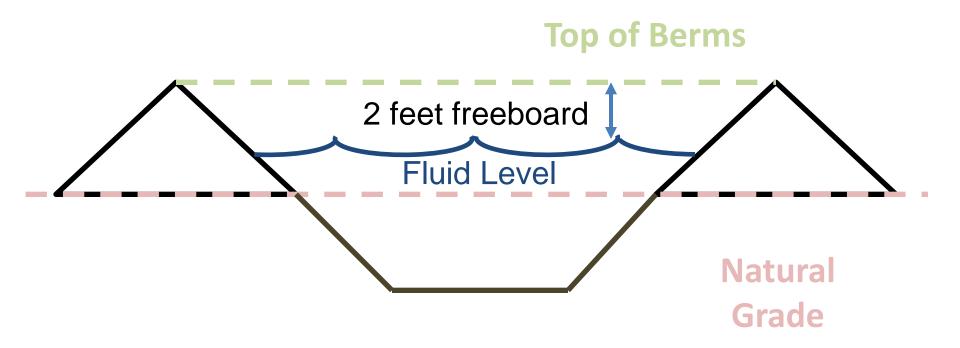


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#### **Fluid Stored Above Grade**





Texas P.E. seal and signature REQUIRED